



# EMPEROR PUMP – BLUE LABEL UPGRADE


## Quick Reference Sheet

If your Emperor pump has a **red label** you will require the products listed below to upgrade it to be a **Blue Label Emperor Pump**, which has higher quality and longer lasting seals.


QTY	CODE	DESCRIPTION	IMAGE
3	PDQ03180054	Pump Emperor High and Low Pressure Seal Assembly Complete	
1	PDQ03180054BL	Pump Emperor Blue Label	

Note: Once upgraded affix the blue label to the pump to indicate the upgrade has been completed.

If you have a **Blue Label Emperor Pump**, or once this upgrade is complete, you must use only **Blue label** seals for future repairs/maintenance. See details below.

CODE	DESCRIPTION	IMAGE
PDQ03180053	Pump Emperor High and LP Seal Repair Kit Blue Label	

If your pump, is showing signs of damaged valves, pulsing or erratic pressure valves we recommend the repair kit shown below (or at very least remove the discharge valve for inspection).

QTY	CODE	DESCRIPTION	IMAGE
2	PDQ03180052	Discharge Valve Emperor Pump Repair Kit	

### We also stock these specialty tools required for a pump rebuild:

- PDQ03180065 - Tool Slide Hammer Long
- PDQ03180062 - Tool Extraction 71
- PDQ03180064 - Tool Collet 40mm Packing
- PDQ03180061 - Tool Manifold Support Pin (x4 required)
- PDQ03180063 - Tool Kit 71 Ser PG Oil

Watch pump maintenance instructional video [HERE](#)



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